



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-802-028
Job Sheet 167980



Part No: D206-802-028

Job Qty: 1 ea

Part Name: Passenger Door Opener RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/24/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/24/17	0.00	0.00	Start Up Stores/Pkg1		<i>SL</i>
105	Packaging	1 pcs		11/24/17	0.00	0.00	Packaging1		<i>SL</i>
110	QC	1 pcs		11/24/17	0.00	0.00	QC4		<i>SL</i>
115	DC	1 pcs		11/24/17	0.00	0.00	DC		<i>SL</i>
120	Packaging	1 pcs		11/24/17	0.00	0.00	Packaging3		<i>SL</i>
130	QC21-FG	1 Ea		11/24/17	0.00	0.00	QC21		<i>SL</i>

Part Op 115 - Photocopy bluefile and create labels per PPP D206-802-028 CHG002
Descriptions: 120 - Identify and pack for shipping as per PPPDD206-802-028

50/4038

DAS
21
S-09

NOV 28 2017
F9021

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	✓ CR3242-4-2 <i>5009484</i>	⑤	48	0	0
	✓ D3552-17 <i>5009432</i>	①	2	0	0
	✓ D3622-5 <i>5009431</i>	②	8	0	0
	* ✓ D4110-2 <i>50/4038</i>	1-0	1	0	0
	* ✓ D4112-1 <i>50/4038</i>	1-0	0	0	0
	✓ MS20426AD4-5 <i>5009430</i>	④	611	0	0
	✓ MS20600-AD4W2 <i>5009429</i>	⑤	160	0	0
	✓ MS21073L5 <i>5009427</i>	②	14	0	0
	✓ NAS1149C0532R <i>5009426</i>	⑥	355	0	0
	✓ NAS1149C0563R <i>5009425</i>	⑥	323	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S014038

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Passenger Door Opener RH

PART NO: D206-802-028

Revision:

Operation: QC

Change No:

Mfg Date: 11/27/17

Job No: 167980

5.3 D206-802-027/-028 Passenger Door opener Kits

Qty -027	Qty -028	Part Number	Description
		D206-802-027	PASSENGER DOOR OPENER KIT, LH
		D206-802-028	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
2	2	D3622-5	BALL STUD
1		D4110-1	DOOR DOUBLER, LH
	1	D4110-2	DOOR DOUBLER, RH
1	1	D4112-1	AFT SILL DOUBLER
5	5	CR3242-4-2	RIVET
4	4	MS20426AD4-5	RIVET
5	5	MS20600AD4W2	RIVET
2	2	MS21073L5	ANCHOR NUT
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

5.4 D206-802-033 Baggage Door Opener Kit, Metal

Qty -033	Part Number	Description
	D206-802-033	BAGGAGE DOOR OPENER KIT, METAL
1	D3552-19	DOOR PROP
1	D4109-043	DOUBLER ASSEMBLY
1	D4113-041	DOUBLER ASSEMBLY, BAGGAGE DOOR
4	80-004-2-6	INSERT
8	CR3213-4-2	RIVET
4	MS27039C1-06	SCREW
4	NAS1149C0363R	WASHER